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007457

21 JAN

D350-567-141
Job Sheet 188051



Part No: D350-567-141

Job Qty: 3 pcs

Part Name: Floor Window Close Out



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/2/19

Job Tracking No:

Due Date: 1/17/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI9590 REV.G IPP REV:A 11.11.09 new issue DD verf:JLM IPP REV:B 12.01.23 AS PER ECN12-511 DD
VERF:EC IPP REV:C 12.03.05 AS PER ECN12-537 DD VERF:EC IPP REV:D 13.04.01 AS PER DSI9590
REV.E DD VERF:JLM IPP REV:E AS PER DSI9590 REV F JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	3 pcs	1/17/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Fgo33

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
Date :		Sequence #:		QTY Affected :		MRB (QSI042)																													
Description Work Order Deviation				Disposition		Completed By																													
						Lead hand / Supervisor																													
						QC / QA Coordinator																													
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"><tr><td>☐ Pressure/Forced</td><td>☐ Contamination</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr><tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Direction</td><td>☐ Drawing</td></tr><tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Finish</td></tr><tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td><td>☐ Misread</td></tr><tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td><td></td></tr></table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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Other/Details:																																			

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
120 QC 4	3 pcs	1/17/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	DAS 69 9-89
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	3 pcs	1/17/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 69 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	DAS 21 9-89
				Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	3 pcs	1/17/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89
				DC - 2 - B4B	DAS 21 9-89
140 QC 21 - FG	3 pcs	1/17/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
				QC 21 - FG - 70	

FEB 22 2019

FEB 22 2019

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP D350-567-141 Location:FG033
 135 - Photocopy bluefile & type labels per PPP D350-567-141 CHG004
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S155888



Part: D350-567-141

Job No: 188051

Serial No/Batch: S155888

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6 Date 12/2/19 FAA STC SH989NE

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Specifications could not be found

ajeunesse.marie

AN3-3A	Bolt	21 Ea (7 ea)	110-Packaging 1 - Pick Kit	S131193
AN525-10R6	Screw	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	F137307
AN525-832R7	Screw	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	S089346
D3802-1	Window Seal (\$ Per Foot)	1x24" 68 (2 ea)	110-Packaging 1 - Pick Kit	S104211
D4434-041	Fwd Bracket Assembly	9.388 (1 ea)	110-Packaging 1 - Pick Kit	S145242
D4434-047	Cover Assembly	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	S152628
D4435-045	T/R Bellcrank Cover Assembly	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	S074017X1 S155550
D4435-9	Bracket	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	S124825-24 S144002x2
D4436-041	Aft Bracket Assembly	DAS3 pcs (1 ea)	110-Packaging 1 - Pick Kit	S13958941 S1550782
D4441-1	Rubber Seal	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	S092167
MS21042L06	Nut	9.821 Ea (7 ea)	110-Packaging 1 - Pick Kit	S134222
MS21042L08	Nut	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	S130140
MS21042L3	Nut	15 Ea (5 ea)	110-Packaging 1 - Pick Kit	S132364
MS21059L3	Nut Plate	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	S083547
MS35206-229	Screw	21 Ea (7 ea)	110-Packaging 1 - Pick Kit	S067268
NAS1149F0332P	Washer	36 Ea (12 ea)	110-Packaging 1 - Pick Kit	S1344693
NAS1149FN616P	Washer	42 Ea (14 ea)	110-Packaging 1 - Pick Kit	S089462
NAS1149FN816P	Washer	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	F117316-25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	21	322	0
	AN525-10R6	6	110	0
	AN525-832R7	6	69	0
	D3802-1	6	120	0
	D4434-041	3	0	0
	D4434-047	3	1	0
	D4435-045	3	1	0
	D4435-9	6	6	0
	D4436-041	3	2	0
	D4441-1	6	483	0
	MS21042L06	21	184	0
	MS21042L08	6	1,516	0
	MS21042L3	15	2,569	0
	MS21059L3	6	114	0
	MS35206-229	21	28	0
	NAS1149F0332P	36	2,600	0
	NAS1149FN616P	42	86	0
	NAS1149FN816P	6	227	0

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